SIEGEL

Bond for Life.®

Timber Flooring Installation System

Engineered timber flooring over a timber subfloor



(Existing)
Properly prepared
Timber Floor



Universal Primer
SiegelPrime
P10



Self-levelling Compound
SuperLevel
FLEXI



Timber Flooring Adhesive
SiegelBond
PRO

Engineered
Timber Floor

Please refer to the corresponding Technical Data Sheets for full product application instructions and limitations.

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LOW VOC

GBCA Compliant

1.1 | Difficult Substrate Preparation

Difficult substrates include:

- Existing solid timber and tongue and groove flooring
- Structural plywood
- Structural particle board
- CFC sheeting

All substrates must be structurally sound, dry, solid, stable and well bonded. Any dust, grease, oil, paint, curing compounds, or other contaminants present on the surface of the concrete substrate that may inhibit bond, shall be mechanically removed. Wood-based substrates must have all wax and sealers removed by sanding. The substrate should then be cleaned and prepared in accordance with the relevant standards, substrate manufacturers guidelines, and as per the relevant Siegel Technical Data Sheet (TDS).

1.2 | Moisture Vapour Barrier

Important: Prior to the application of the Moisture Vapour Barrier, relative humidity (RH) readings must be carried out in accordance with ASTM F2170.

Moisture vapour barrier to be chosen from the following options:

A. **SiegelProof** PRO2K

High Performance 2K Epoxy Moisture Barrier
Suitable for concrete subfloors with moisture content up to 30% Moisture Reading.

B. **SiegelProof** P12

Rapid Cure 1K PU Moisture Vapour Barrier
Suitable for concrete up to <95% RH or 6% Moisture (min. 28 day old concrete).

Application:

1. Apply with a roller, brush or flat trowel,
2. A single coat is usually sufficient, providing a continuous layer with a glossy film on the surface is achieved. For more porous substrates, or substrates in poor condition, a second coat should be applied.

Note: Where the subsequent application of levelling compound is to exceed 10 mm, or if the area is expected to receive high stresses, apply at least 2 coats and completely saturate the final fresh coat of the moisture vapour barrier with silica sand. the moisture vapour barrier is dry and fully cured, all excess sand is to be removed via vacuum cleaning and the area is to be inspected for any bald spots (where the moisture vapour barrier has no sand). All bald spots must receive an additional coat of moisture vapour barrier, saturated with silica sand as detailed above.

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1.3 | Levelling Compound

Important: When applying SuperLevel FLEXI over timber or non-rigid subfloors, a minimum thickness of 3mm is required.

A. SuperLevel FLEXI

Fibre reinforced levelling compound for interior applications.
Applied in thicknesses from 3 to 40 mm per application over timber subfloors.

Application:

1. Pour 4.6 to 4.8 litres of potable water into a clean container then add the 20kg bag of SuperLevel FLEXI while using an electric mixer. Once a lump-free mix is obtained, let it stand for 2 to 3 minutes then briefly remix.
2. Spread levelling compound from 3 to 40 mm in thickness using a large metal trowel or float, tilting the trowel slightly to obtain the desired thickness.
3. It is recommended to introduce saw cuts once the levelling compound can be walked on for large areas at high thickness to alleviate stress.
4. Allow 1-3 days of curing (depending on levelers thickness) prior to bonding onto.
5. Moisture reading should be within the subsequent adhesives moisture recommendation before bonding onto the levelling compound.

1.4 | Timber Adhesive

Important: If applying directly to the moisture vapour barrier, use SiegelBond PRO range.

Adhesive to be chosen from the following options:

A. SiegelBond PRO70

High grab, medium open time – single component, solvent free, sililated polymer-based adhesive with very low VOC

B. SiegelBond PRO95

Easy trowel, fast setting – single component, solvent free, sililated polymer-based adhesive with very low VOC.

C. SiegelBond PRO98

Easy trowel, long open time – single component, solvent free, sililated polymer-based adhesive with very low VOC.

Application:

Apply adhesive evenly over substrate with SiegelBond Trowel 3 or Trowel 4.

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Health & Safety

Users must first read the Safety Data Sheet. Users should familiarize themselves with all the safety aspects of the product prior to usage.

Product Disclaimer

Users must first read the Safety Data Sheet. Users should familiarize themselves with all the safety aspects of the product prior to usage. Since the use and application of this product is beyond our control we cannot be held responsible for product field performance.

The information presented above is the result of our considerable experience with this product but is not to be construed as a performance warranty. In every case we recommend that the customer conducts their own testing and accordingly determines, to their satisfaction, its suitability for their purpose under the operating conditions in which they will use the product/s.

For additional information, phone our Customer Service Centre - **AU:** 02 4858 1771 | **NZ:** 025636673

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