

SIEGEL

Bond for Life.

Timber Flooring Installation System

Engineered timber flooring
over existing tiles



(Existing)
Properly prepared
Tile Flooring



Bonding Primer
SiegelPrime

NP60



Self-levelling Compound
SuperLevel

PRO



Timber Flooring Adhesive
SiegelBond

PRO

Engineered
Timber Floor

Please refer to the corresponding Technical Data Sheets for full product application instructions and limitations.

siegeladhesives.com



GBCA
Compliant

1.0 | Difficult Substrate Preparation

Difficult substrates include:

- Ceramic and stone tiles
- Terrazzo
- Existing solid timber and tongue and groove flooring
- Structural plywood
- Structural particle board
- CFC sheeting

All substrates must be structurally sound, dry, solid, stable and well bonded. Any dust, grease, oil, paint, curing compounds, or other contaminants present on the surface of the concrete substrate that may inhibit bond, shall be mechanically removed. Wood-based substrates must have all wax and sealers removed by sanding. The substrate should then be cleaned and prepared in accordance with the relevant standards, substrate manufacturers guidelines, and as per the relevant Siegel Technical Data Sheet (TDS).

Important: For ground level subfloors, relative humidity (RH) readings must be carried out in accordance with ASTM F2170. Moisture levels above 5% or 90% (RH) may require moisture protection.

1.1 | Primer

A. SiegelPrime NP60

High-performance Primer for Non-porous Surfaces

Multi-purpose, ready-to-use bonding promoter primer for render, smoothing and levelling compounds and adhesives for ceramic tiles.

Application:

- Stir ready-to-use primer prior to application, no dilution is required.
- Apply primer with either a roller or brush.
- Ensure no puddling of the primer occurs.



1.2 | Levelling Compound

Important: Levelling compound can be applied 2 to 3 hours after applying the primer, but no longer than 24 hours.

Levelling compound to be chosen from the following options:

A. SuperLevel ECO

Professional Self Levelling Compound with fast curing and smooth finish. Applied in thicknesses from 1.5 to 30 mm per application.



B. SuperLevel PRO

Professional Self Levelling Compound with ultra-fast curing and excellent self levelling. Applied in thicknesses from 1.5 to 30 mm per application.



Application:

1. Pour correct dosage of potable water into a clean container then add the 20kg bag of selected SuperLevel product while using an electric mixer. Once a lump-free mix is obtained, let it stand for 2 to 3 minutes then briefly remix.
2. Spread levelling compound from 1.5 to 30 mm in thickness using a large metal trowel or float, tilting the trowel slightly to obtain the desired thickness. 3mm minimum thickness is recommended under timber flooring.
3. It is recommended to introduce saw cuts once the levelling compound can be walked on for large areas at high thickness to alleviate stress.
4. Allow 1-3 days of curing (depending on levelers thickness) prior to bonding onto.
5. Moisture reading should be within the subsequent adhesives moisture recommendation before bonding onto the levelling compound. Typical adhesive moisture require <5% moisture content. Refer to adhesive TDS.

1.3 | Timber Adhesive

Important: If applying directly to the moisture vapour barrier, use SiegelBond PRO range.

Adhesive to be chosen from the following options:

A. **SiegelBond** PRO70

High grab, medium open time – single component, solvent free, sililated polymer-based adhesive with very low VOC



B. **SiegelBond** PRO95

Easy trowel, fast setting – single component, solvent free, sililated polymer-based adhesive with very low VOC.



C. **SiegelBond** PRO98

Easy trowel, long open time – single component, solvent free, sililated polymer-based adhesive with very low VOC.



Application:

Apply adhesive evenly over substrate with SiegelBond Trowel 3 or Trowel 4.
Ensure a minimum of 80% adhesive to board contact is achieved.

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Health & Safety

Users must first read the Safety Data Sheet. Users should familiarize themselves with all the safety aspects of the product prior to usage.

Product Disclaimer

Since the use and application of this product is beyond our control we cannot be held responsible for product field performance. The information presented above is the result of our considerable experience with this product but is not to be construed as a performance warranty. In every case we recommend that the customer conducts their own testing and accordingly determines, to their satisfaction, its suitability for their purpose under the operating conditions in which they will use the product/s.

For additional information, phone our Customer Service Centre - **AU:** 02 4858 1771 | **NZ:** 025636673